



**FLEXOLINER**  
 COATED WHITE LINED CHIPBOARD  
 (WLC) WITH GREY BACK  
 GD-LINER

**TECHNICAL SPECIFICATION**

**MARCH 2025**

SUBSTANCE	CALIPER	BULK	SCT CD	BURST	ROUGHNESS	COBB BACK 60'
ISO 536	ISO 534	ISO 534	ISO 9895	ISO 2759	ISO 8791-2	ISO 535
<b>g/m<sup>2</sup></b>	<b>μm</b>	<b>cm<sup>3</sup>/g</b>	<b>kN/m</b>	<b>kPa</b>	<b>ml/min</b>	<b>g/m<sup>2</sup></b>
(160)	170	1.06	2.4	280	45	60
180	200	1.11	2.5	320	45	60
210	237	1.13	3.0	360	45	60
230	262	1.14	3.3	385	45	60
250	288	1.15	3.6	410	45	60

() NON STANDARD GRAMMAGE, AVAILABLE ON SPECIAL REQUEST ONLY.

**BRIGHTNESS (AT PRODUCTION)**

TOP	86%	ISO 2470-2
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**TOLERANCES - SAMPLING ISO 186**

SUBSTANCE	+/- 2%
CALIPER	+/- 5%
SCT CD	- 10%
BURST	- 20%
ROUGHNESS	max 60 ml/min
COBB 60' BACK	+/- 40 g/m <sup>2</sup>
BRIGHTNESS	+/- 1
TEST CONDITIONS	<b>T:</b> 23° C +/- 1 <b>RH:</b> 50% +/- 2

TOLERANCES AS AGREED BY THE ACTUAL VALID VDP/FFI TECHNICAL GUIDELINES  
 "QUALITY CHARACTERISTICS OF CARTONBOARD"

