



**VINCIAVANA**  
 FULLY COATED WHITE LINED CHIPBOARD  
 (WLC) WITH KRAFT BACK  
 SUITABLE FOR DRY FOOD PACKAGING,  
 ACCORDING TO THE ITALIAN LEGISLATION  
**GT 4**

**TECHNICAL SPECIFICATION**

**JANUARY 2025**

SUBSTANCE	CALIPER	BULK	STIFFNESS TABER 15° (*)		STIFFNESS L&W 5° (*)	
			MD	CD	MD	CD
ISO 536	ISO 534	ISO 534	ISO 2493		DIN 53121	
g/m <sup>2</sup>	μm	cm <sup>3</sup> /g	mNm	mNm	mNm	mNm
(290)	370	1.27	10.0	4.7	18.9	8.9
320	405	1.27	15.1	7.0	28.8	13.3
350	430	1.23	17.3	8.0	32.9	15.1
385	495	1.29	24.7	11.1	46.8	21.1
400	510	1.28	26.0	12.4	49.5	23.5
445	570	1.29	34.1	17.3	64.8	32.9
(500)	650	1.30	48.8	22.1	92.7	41.9

() NON STANDARD GRAMMAGE, AVAILABLE ON SPECIAL REQUEST ONLY.  
 (\*) TABER VALUES ARE GUARANTEED. L&W FIGURES ARE CALCULATED.

BRIGHTNESS		
TOP	82%	ISO 2470-2

TOLERANCES - SAMPLING ISO 186		
SUBSTANCE	+/- 2%	average of order
CALIPER	+/- 5%	for single determinations (95% of values)
STIFFNESS	- 15%	for single determinations (95% of values)
BRIGHTNESS	+/- 2	
TEST CONDITIONS	<b>T:</b> 23° C +/- 1	<b>RH:</b> 50% +/- 2

