



**SERVIBOARD**  
**COATED WHITE LINED CHIPBOARD**  
**(WLC) WITH GREY BACK**  
**GD 2**

**TECHNICAL SPECIFICATION**

**JANUARY 2025**

SUBSTANCE	CALIPER	BULK	STIFFNESS TABER *(15°)		STIFFNESS L&W *(5°)	
			MD	CD	MD	CD
ISO 536	ISO 534	ISO 534	ISO 2493		DIN 53121	
<b>g/m<sup>2</sup></b>	<b>µm</b>	<b>cm<sup>3</sup>/g</b>	<b>mNm</b>	<b>mNm</b>	<b>mNm</b>	<b>mNm</b>
290	389	1.34	10.9	5.4	20.6	10.2
300	405	1.34	12.3	6.0	23.3	11.3
320	430	1.34	14.6	7.2	27.6	13.6
350	472	1.35	18.7	9.1	35.4	17.1
400	540	1.35	26.6	12.8	50.2	24.1
(450)	605	1.35	34.7	16.8	65.5	31.7

() NON STANDARD GRAMMAGE, AVAILABLE ON SPECIAL REQUEST ONLY.  
 (\*) TABER FIGURES ARE GUARANTEED. L&W FIGURES ARE CALCULATED.

**BRIGHTNESS (AT PRODUCTION)**

TOP	83%	ISO 2470-2
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**COBB - ISO 535**

COBB BACK 60'	30-450 g/m <sup>2</sup>	ISO 535
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**TOLERANCES - SAMPLING ISO 186**

SUBSTANCE	+/- 2%	average of order
CALIPER	+/- 5%	for single determinations (95% of values)
STIFFNESS	- 15%	for single determinations (95% of values)
BRIGHTNESS	+/- 1	ISO 2470-2
TEST CONDITIONS	<b>T:</b> 23° C +/- 1	<b>RH:</b> 50% +/- 2

