



VINCILINER
COATED WHITE LINED CHIPBOARD
(WLC) WITH GREY BACK
GD-LINER

TECHNICAL SPECIFICATION

OCTOBER 2022

SUBSTANCE	CALIPER	BULK	SCT CD	BURST	ROUGHNESS	COBB BACK 60'
ISO 536	ISO 534	ISO 534	ISO 9895	ISO 2759	ISO 8791-2	ISO 535
g/m²	μm	cm³/g	kN/m	kPa	ml/min	g/m²
(140)	148	1.06	2.2	270	50	70
(160)	170	1.06	2.4	280	50	70
180	194	1.08	2.5	320	50	70
195	210	1.08	2.8	340	50	70
210	232	1.10	3.0	360	50	70
230	255	1.11	3.3	385	50	70
250	280	1.12	3.6	410	50	70
270	306	1.13	3.9	425	50	/
290	347	1.20	4.2	450	50	/

() NON STANDARD GRAMMAGE, AVAILABLE ON SPECIAL REQUEST ONLY.

BRIGHTNESS (AT PRODUCTION)

TOP	83%	ISO 2470-2
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TOLERANCES - SAMPLING ISO 186

SUBSTANCE	+/- 3%	average of order
CALIPER	+/- 5%	for single determinations (95% of values)
SCT CD	- 10%	
BURST	- 20%	
ROUGHNESS	+ 20 ml/min	
COBB BACK 60'	+/- 30 g/m ²	
BRIGHTNESS	+/- 2	
TEST CONDITIONS	T: 23° C +/- 1	RH: 50% +/- 2

