



**HERMICOAT**  
**COATED WHITE LINED CHIPBOARD**  
**(WLC) WITH GREY BACK**  
**GD 2**

**TECHNICAL SPECIFICATION**

**OCTOBER 2022**

SUBSTANCE	CALIPER	BULK	STIFFNESS TABER 15° (*)		STIFFNESS L&W 5° (*)	
			MD	CD	MD	CD
ISO 536	ISO 534	ISO 534	ISO 2493		DIN 53121	
g/m <sup>2</sup>	µm	cm <sup>3</sup> /g	mNm	mNm	mNm	mNm
280	380	1.37	11.8	4.7	21.7	8.5
300	410	1.37	14.1	5.7	26.0	10.4
320	440	1.37	16.7	6.9	31.1	12.6
340	465	1.37	19.5	8.2	36.5	15.0
350	480	1.37	21.0	8.8	39.4	16.3
360	495	1.37	22.3	9.7	42.1	17.7
380	520	1.37	24.6	11.0	47.4	20.3
400	550	1.37	28.9	12.6	55.5	23.3
(425)	580	1.37	33.4	15.2	64.2	28.2
450	615	1.37	37.9	17.5	72.9	32.4

( ) NON STANDARD GRAMMAGE, AVAILABLE ON SPECIAL REQUEST ONLY.  
 (\*) L&W VALUES ARE GUARANTEED. TABER FIGURES ARE CALCULATED.

**BRIGHTNESS**

TOP	84%	ISO 2470
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**COBB - ISO 535**

COBB BACK 60'	<200 g/m <sup>2</sup>	ISO 535
COBB BACK 60' WR	<60 g/m <sup>2</sup>	ISO 535
COBB BACK 180' HS	<60 g/m <sup>2</sup>	ISO 535

**TOLERANCES - SAMPLING ISO 186**

SUBSTANCE	+/- 2.5%	
CALIPER	+/- 5%	
STIFFNESS	- 15%	
BRIGHTNESS	- 1	
TEST CONDITIONS	T: 23° C +/- 1	RH: 50% +/- 2

